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| CHECKED<br>      | APPROVED<br>   | DRAWING NO.<br>DSI 9300                                  | REV. B<br>SHEET 1 OF 6 |
| DATE<br>05.08.12 |                | TITLE<br>SIMPLEX TANK STEP<br>SCALE<br>NTS               |                        |
| A                | 05.05.05       | NEW ISSUE  |                        |
| B                | 05.08.12       | ADD STRUTS IF TANK REMOVED                               |                        |

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO ADD THE D205-633-021/-022/-023/-024/-025/-026 STEPS TO ADDRESS COMPATABILITY WITH THE SIMPLEX MODEL 304 FIRE ATTACK TANK. D205-633-021/-022 ARE IDENTICAL TO D205-633-011, EXCEPT AS SHOWN HERE. D205-633-023/-024 ARE IDENTICAL TO D205-633-013, EXCEPT AS SHOWN HERE. D205-633-025/-026 ARE IDENTICAL TO D205-633-015, EXCEPT AS SHOWN HERE.

NOTE THAT THE STRUTS REQUIRED TO INSTALL THE STEPS ON THE LOWER AFT HARDPOINT HAVE ALSO BEEN INCLUDED WITH THE KITS IN CASE THE TANK IS REMOVED FOR ANY REASON. THESE STRUTS SHOULD BE INSTALLED I.A.W. IIN-D205-633, EXCEPT REPLACE EYEBOLT WITH AN4 BOLT ON LOWER HARDPOINT. ALSO NOTE THAT IF THE THREADS PROTRUDE THROUGH THE BAR ON THE D3437-XXX STRUT ASSEMBLIES AFTER ADJUSTMENT THEY MAY BE TRIMMED OFF.

### WEIGHT AND BALANCE

| Installation                             | Weight             | LATERAL             |                          | LONGITUDINAL      |                          |
|--|--------------------|---------------------|--------------------------|-------------------|--------------------------|
|  |                    | Arm                 | Moment                   | Arm               | Moment                   |
| D205-633-021<br><b>HELI-ACCESS-STEP™</b> | 14.0 lb<br>6.35 kg | -50.0 in<br>-1.27 m | -700 in lb<br>-8.06 m kg | 94.5 in<br>2.40 m | 1323 in lb<br>15.24 m kg |
| D205-633-022<br><b>HELI-ACCESS-STEP™</b> | 13.2 lb<br>6.00 kg | +50.0 in<br>+1.27 m | +660 in lb<br>+7.62 m kg | 94.5 in<br>2.40 m | 1247 in lb<br>14.40 m kg |
| D205-633-023<br><b>HELI-ACCESS-STEP™</b> | 14.3 lb<br>6.50 kg | -50.0 in<br>-1.27 m | -715 in lb<br>-8.26 m kg | 94.5 in<br>2.40 m | 1351 in lb<br>15.6 m kg  |
| D205-633-024<br><b>HELI-ACCESS-STEP™</b> | 13.5 lb<br>6.14 kg | +50.0 in<br>+1.27 m | +675 in lb<br>+7.80 m kg | 94.5 in<br>2.40 m | 1276 in lb<br>14.74 m kg |
| D205-633-025<br><b>HELI-ACCESS-STEP™</b> | 14.6 lb<br>6.64 kg | -50.0 in<br>-1.27 m | -730 in-lb<br>-8.43 m-kg | 94.5 in<br>2.40 m | 1380 in-lb<br>15.94 m-kg |
| D205-633-026<br><b>HELI-ACCESS-STEP™</b> | 13.8 lb<br>6.27 kg | +50.0 in<br>+1.27 m | +690 in-lb<br>+7.96 m-kg | 94.5 in<br>2.40 m | 1304 in-lb<br>15.05 m-kg |

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY:   
D. SHEPHERD (DE # 02)

DATE: 05.08.12  
CERT. NO.: SH96-57  
ISSUE NO.: #5

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| DATE<br>05.08.12 |                | TITLE<br>SIMPLEX TANK STEP                               | SCALE<br>NTS           |

### PARTS LIST

| QTY<br>-021 | QTY<br>-022 | QTY<br>-023 | QTY<br>-024 | QTY<br>-025 | QTY<br>-026 | Part Number  | Description                                      |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--|
| X           |             |             |             |             |             | D205-633-021 | Heli-Access-Step™ (LH), High Gear                |
|             | X           |             |             |             |             | D205-633-022 | Heli-Access-Step™ (RH), High Gear                |
|             |             | X           |             |             |             | D205-633-023 | Heli-Access-Step™ (LH), Extended High Gear (31") |
|             |             |             | X           |             |             | D205-633-024 | Heli-Access-Step™ (RH), Extended High Gear (31") |
|             |             |             |             | X           |             | D205-633-025 | Heli-Access-Step™ (LH), Extended High Gear (39") |
|             |             |             |             |             | X           | D205-633-026 | Heli-Access-Step™ (RH), Extended High Gear (39") |
| 4           | 4           | 4           | 4           | 4           | 4           | D2022-101    | SPACER   |
| 2           | 2           | 2           | 2           | 2           | 2           | D2022-103    | SPACER   |
|             |             |             |             | 1           | 1           | D2562-005    | STRUT  |
| 1           | 1           |             |             |             |             | D2562-011    | STRUT  |
|             |             | 1           | 1           |             |             | D2562-013    | STRUT  |
| 1           |             | 1           |             | 1           |             | D2563        | WELDMENT ASSEMBLY                                |
|             |             |             |             | *1          | *1          | D3165-1      | STRUT  |
| 1           | 1           |             |             |             |             | D2565-101    | STRUT  |
| 1           | 1           |             |             |             |             | D2565-103    | STRUT  |
| 1           | 1           |             |             |             |             | D2565-105    | STRUT  |
| 1           | 1           |             |             |             |             | D2565-107    | STRUT  |
| 1           | 1           |             |             |             |             | D2565-109    | STRUT  |
| *1          | *1          |             |             |             |             | D2565-111    | STRUT  |
|             |             | 1           | 1           |             |             | D2565-201    | STRUT  |
|             |             | 1           | 1           |             |             | D2565-203    | STRUT  |
|             |             | 1           | 1           |             |             | D2565-205    | STRUT  |
|             |             | 1           | 1           |             |             | D2565-207    | STRUT  |
|             |             | 1           | 1           |             |             | D2565-209    | STRUT  |
|             |             | *1          | *1          |             |             | D2565-211    | STRUT  |
|             |             |             |             | 1           | 1           | D2565-301    | STRUT  |
|             |             |             |             | 1           | 1           | D2565-303    | STRUT  |
|             |             |             |             | 1           | 1           | D2565-305    | STRUT  |
|             |             |             |             | 1           | 1           | D2565-307    | STRUT  |
|             |             |             |             | 1           | 1           | D2565-309    | STRUT  |
| 1           | 1           |             |             |             |             | D3437-041    | AFT STRUT ASSEMBLY                               |
|             |             | 1           | 1           |             |             | D3437-043    | AFT STRUT ASSEMBLY                               |
|             |             |             |             | 1           | 1           | D3437-045    | AFT STRUT ASSEMBLY                               |
|             | 1           |             | 1           |             | 1           | D3438-042    | WELDMENT ASSEMBLY                                |
| 1           | 1           | 1           | 1           | 1           | 1           | AN4-5A       | BOLT   |
| 4           | 4           | 3           | 3           | 3           | 3           | AN4-6A       | BOLT   |
| 1           | 1           | 1           | 1           | 1           | 1           | AN4-7A       | BOLT   |
| 1           | 1           |             |             |             |             | AN4-11A      | BOLT   |
|             |             | 1           | 1           | 1           | 1           | AN4-12A      | BOLT   |
| 1           | 1           | 1           | 1           | 1           | 1           | AN4-14A      | BOLT   |
| 1           | 1           | 1           | 1           | 1           | 1           | AN44-7A      | EYEBOLT  |
| 1           | 1           | 1           | 1           | 1           | 1           | AN5-14A      | BOLT   |
| 16          | 16          | 14          | 14          | 14          | 14          | AN960JD416   | WASHER   |
| 3           | 3           | 3           | 3           | 3           | 3           | AN960JD516   | WASHER   |
| 8           | 8           | 7           | 7           | 7           | 7           | MS21042L4    | NUT (or MS21042-4)                               |
| 2           | 2           | 2           | 2           | 2           | 2           | MS21042L5    | NUT (or MS21042-5)                               |

|  |                       |
|--|-----------------------|
| CANADA<br>DEPARTMENT OF TRANSPORT<br>AIRCRAFT CERTIFICATION<br>BRANCH<br>DAO # 01-O-01 |                       |
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| BY:  | D. SHEPHERD (DE # 02) |
| DATE:  | 05.08.12              |
| CERT. NO.:   | SH96-57               |
| ISSUE NO.:   | #5                    |

\* ONLY INSTALLED IF TANK IS REMOVED

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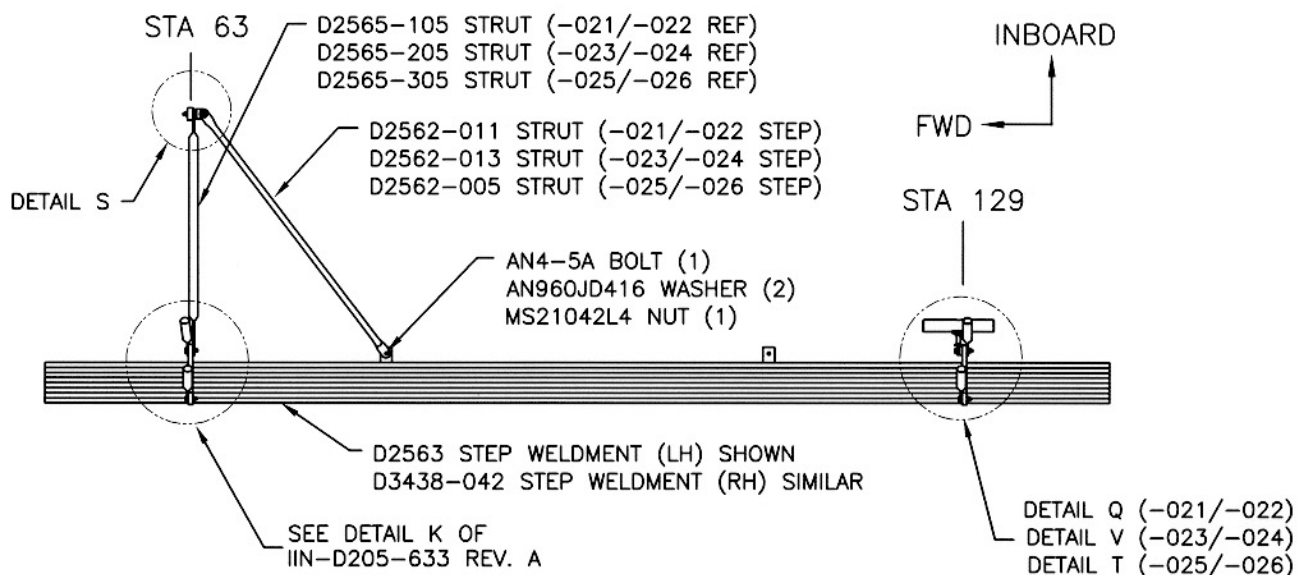
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| DATE<br>05.08.12 |                | TITLE<br>SIMPLEX TANK STEP KIT                    | SCALE<br>NTS     |

### INSTALLATION OF D205-633-021/-022/-023/-024/-025/-026

INSTALL D205-633-021/-022 AS PER THE D205-633-011 STEP OF INSTALLATION INSTRUCTIONS IIN-D205-633 REV.A, EXCEPT REPLACE D2565-111 STRUT WITH THE D3437-041 AFT STRUT ASS'Y, REMOVE D2562-001 STRUT, INSTALL D2562-011 STRUT AS SHOWN.

INSTALL D205-633-023/-024 AS PER THE D205-633-013 STEP OF INSTALLATION INSTRUCTIONS IIN-D205-633 REV.A, EXCEPT REPLACE D2565-211 STRUT WITH THE D3437-043 AFT STRUT ASS'Y, REMOVE D2562-003 STRUT, INSTALL D2562-013 STRUT AS SHOWN.

INSTALL D205-633-025/-026 AS PER THE D205-633-015 STEP OF INSTALLATION INSTRUCTIONS IIN-D205-633 REV.A, EXCEPT REPLACE D3165-1 SUPPORT ARM WITH THE D3437-045 AFT STRUT ASS'Y AS SHOWN.



**D205-633-021/-023/-025 SHOWN.**

**D205-633-022/-024/-026 SIMILAR**

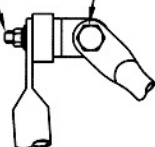
(VIEW LOOKING DOWN)

AN44-7A EYEBOLT (1)  
AN960JD516 WASHER (1)  
MS21042L5 NUT (1)

AN4-6A BOLT (1)  
AN960JD416 WASHER (2)  
MS21042L4 NUT (1)

**DETAIL S**

NOT TO SCALE



CANADA  
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BRANCH  
DAO # 01-O-01

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BY:   
D. SHEPHERD (DE # 02)

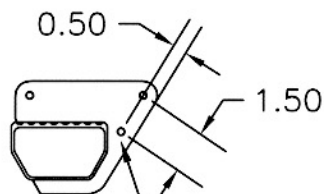
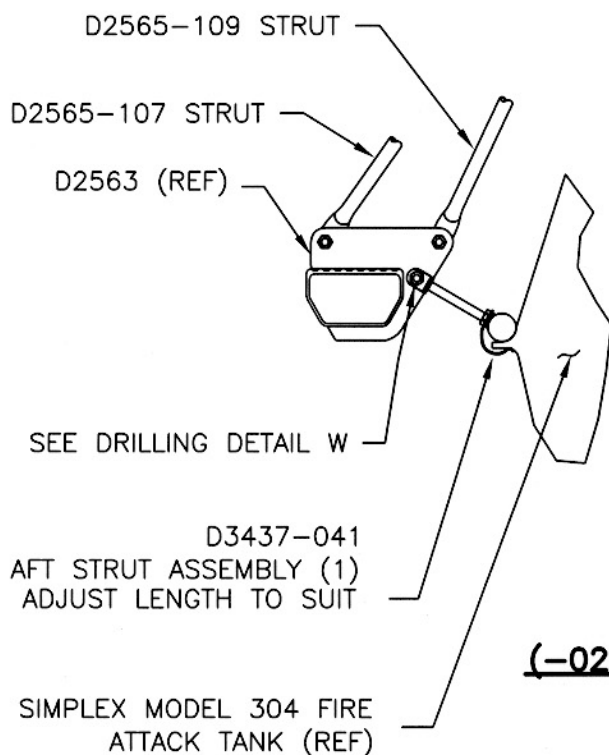
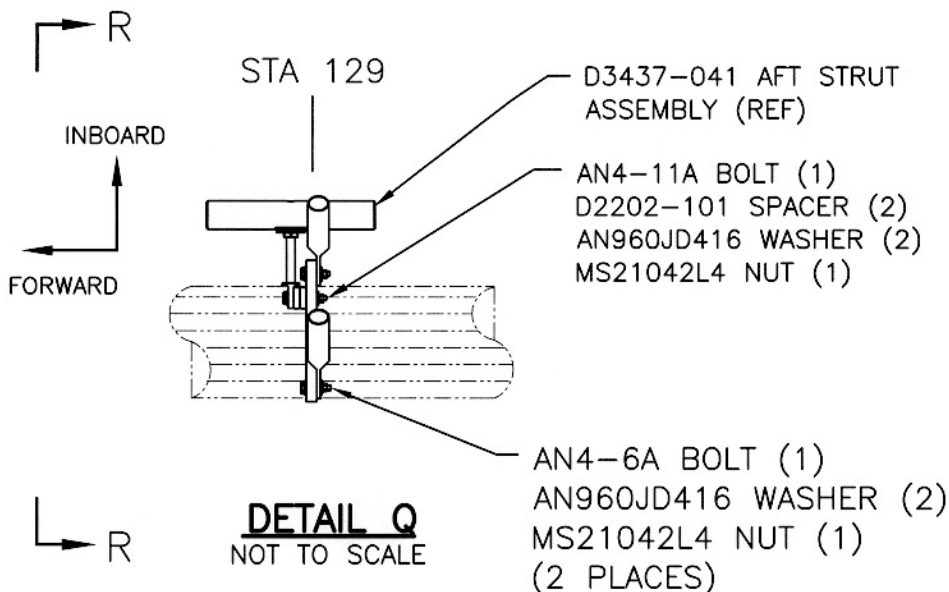
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(-021/-022 STEP)

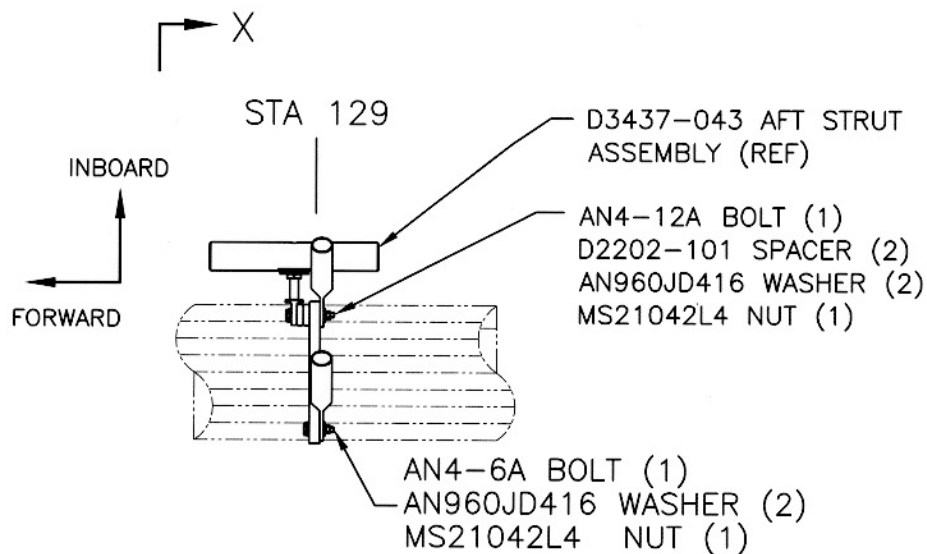
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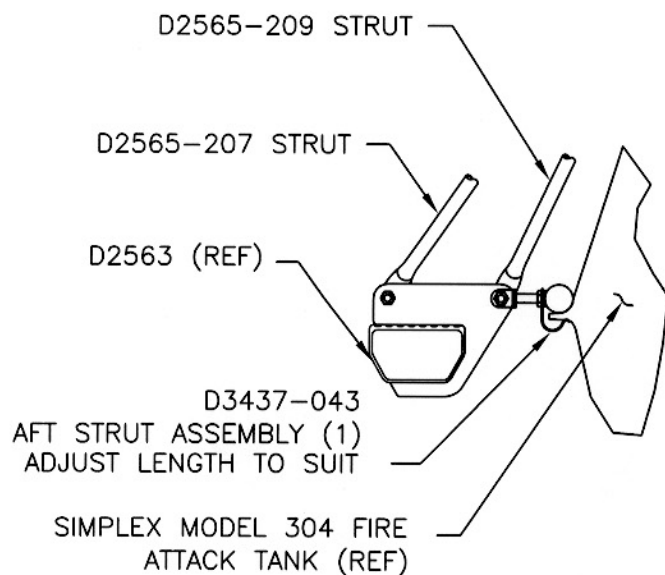
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| DATE<br>05.08.12 |                | TITLE<br>SIMPLEX TANK STEP                        | SCALE<br>NTS           |



**DETAIL V**  
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**(-023/-024 STEP)**

**VIEW X-X**  
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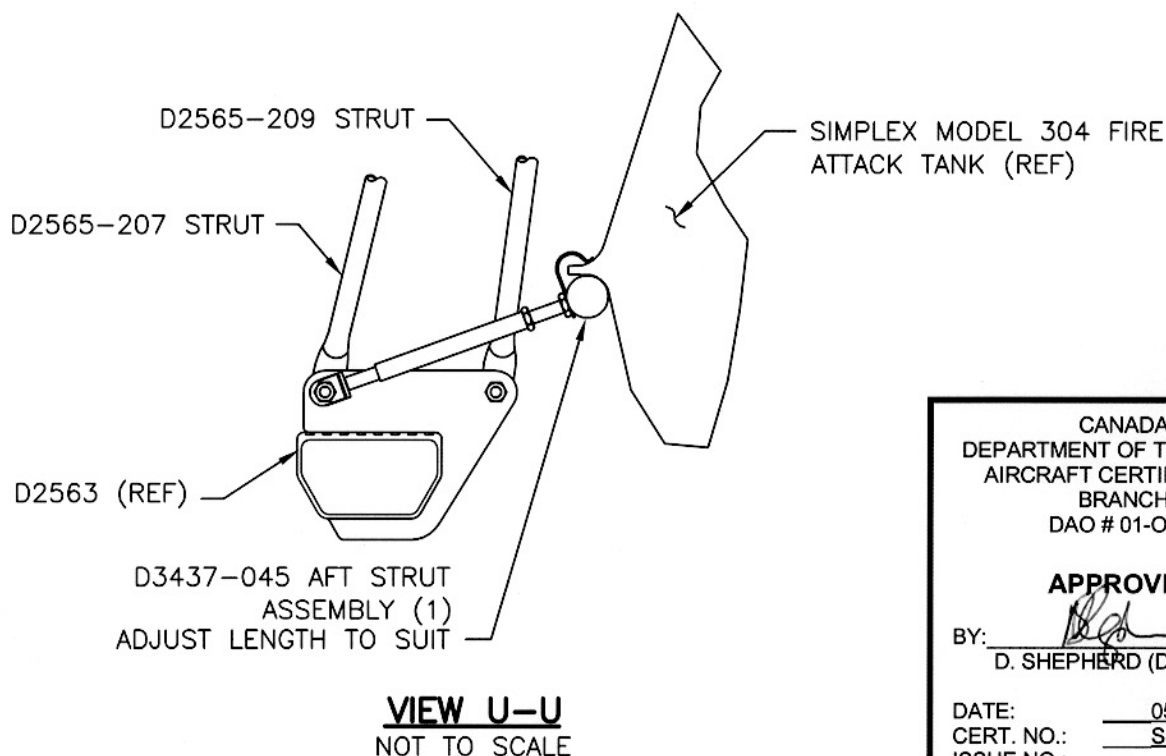
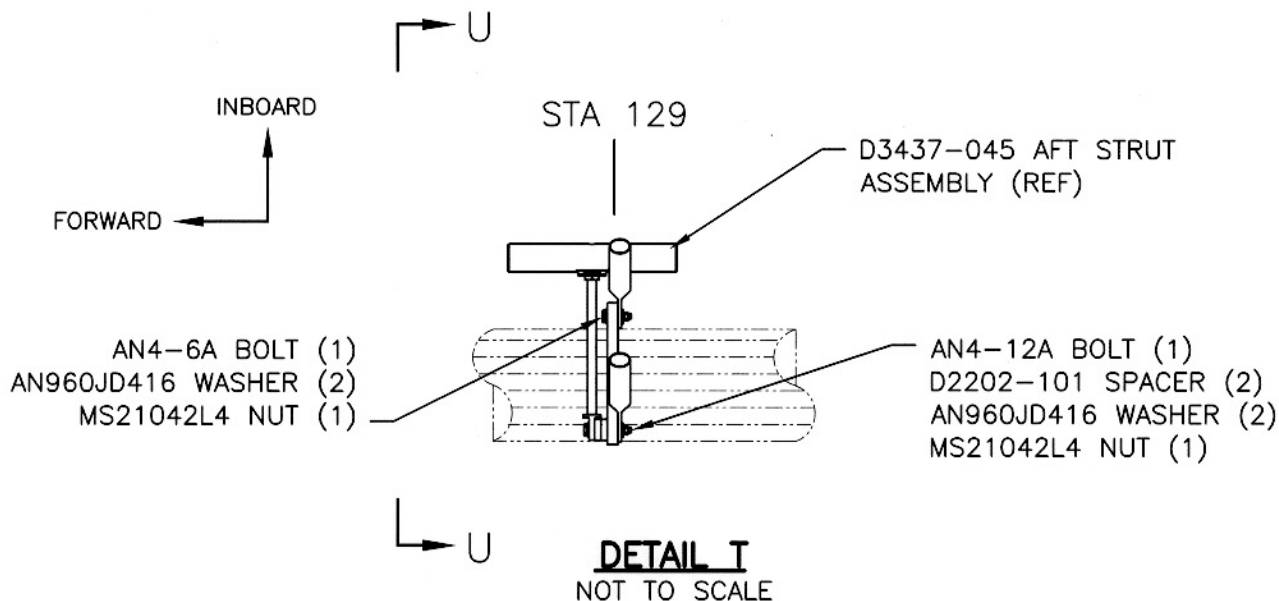
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BY: *[Signature]*  
D. SHEPHERD (DE # 02)

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